

## PM 1200

## Paramagnetic oxygen sensor <br> for precise and maintenance-free operation

## Description

The PM 1200 paramagnetic oxygen sensor module is designed for incorporation in your analyzer-systems or forthe solution of oxygen measuring problems using a microprocessor or PLC-system.
The modules are maintenance-free, have a long lifetime, give a rapid and accurate signal response and are virtually insensitive to other gases. It has a compact design which meets high quality standards.

## Measuring principle

Paramagnetic (partial pressure measuring with a rotatable glass dumbbell). The sensor is heated up to $55^{\circ} \mathrm{C}$.
Oxygen is one of few gases showing significant paramagnetic properties which can be used for its measurement using the following method:
A small glass dumbbell filled with nitrogen is placed in an inhomogeneous magnetic field within the measuring cell. The system's position of rest is defined by a light beam, a mirror on the dumbbell and a photo detector. The dumbbell is diamagnetic and tends to turn away from the magnetic field. The paramagnetic oxygen molecules of the sample gas, however, are drawn into the magnetic field, either displacing the dumbbell or forcing it to turn in the opposite direction. The turning is stopped by an opposite magnetic field generated by means of a coil around the dumbbell, the signal of the photo detector (deviation of the dumbbell from its position at rest) determining the necessary current intensity. The difference between the current when pure nitrogen is flowing and the current when the sample gas is flowing across the measuring cell is proportionate to the concentration of oxygen in the sample gas

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## Specifications

Minimal measuring range
Standard measuring range
Output value standard
Output value (option)

## Operating conditions

| Flow | Maximum $250 \mathrm{ml} / \mathrm{min}$ (ideal $100 \mathrm{ml} / \mathrm{min}$ ) 18-70 I/h with fix Bypass (Option) 10-90 $1 / \mathrm{h}$ with flow regulator (Option) |
| :---: | :---: |
| Operating gas pressure | $+/-300 \mathrm{hPa}$ ( 0.3 bar ) in operation <br> +/- max. 1000 hPa (1bar) |
| Operating temperature | $5^{\circ}-45^{\circ} \mathrm{C}$, (heated measuring cell up to $55^{\circ} \mathrm{C}$ ) |
| Storage and transport temperature | $-25^{\circ} \mathrm{C}$ to $+65^{\circ} \mathrm{C}$ |
| Relative humidity | 0-90 \%RH |

## Design

Dimension (W x H x D)
Weight
Materials of gas conducting parts
Gas connections
Warm-up time

## Measuring details

| Repeatability | $\begin{aligned} & < \pm 0,03 \% \text { O2 } \\ & \text { (time base for gas switch }>=5 \mathrm{~min} \text { ) } \end{aligned}$ |
| :---: | :---: |
| Zero point drift | $< \pm 0,1 \% \text { O2 / week }$ <br> may be higher during the first days after putting into operation or after longer period of storage or transport |
| Temperature influence at zero | $< \pm 0,05 \% \mathrm{O} 2 /{ }^{\circ} \mathrm{C}$ |
| Temperature influence span | $< \pm 0,2 \%$ of measured value $/{ }^{\circ} \mathrm{C}$ |
| Pressure influence on zero | no influence |
| Pressure influence span | $1 \%$ air pressure change causes1\% change in reading without backpressure regulator (Option) |
| Flow error | < $0.2 \% \mathrm{O} 2$ for increase of flow from 20 to $100 \mathrm{ml} / \mathrm{min}$ reduction to $<0.1 \%$ with in-build fix bypass (option) |
| T90-time | $<3 \mathrm{~s}$ with $150 \mathrm{ml} / \mathrm{min}$ flow and gas change from nitrogen to air |
| Tilt | Zero change <=0,02 Vol.- $\% ~ \mathrm{O} 2 / 1^{\circ}$ deviation from the horizontal position |
| Power supply |  |
| Voltage | 12-28 VDC |
| Power consumption | 12 W |

## Typical applications for PM 1200

- Excess oxygen analysis in all types of combustion systems
- Room air monitoring for personnel and product safety
- Monitoring oxygen content in fermentation vessels, biochemical fermenters and sewer gases
- Monitoring atmosphere in fruit stores and hot-houses
- Process analysis for continuous monitoring of required and/or allowable oxygen content
- Monitoring of low-temperature and combustion gases
- Monitoring automotive exhaust and internal combustion engines
- Monitoring blanket gases
- Monitoring tunnel and duct air quality
- Excess oxygen analysis in controlled atmospheres for systems or packaging in food industry
- Monitoring biological and waste gas content
- Excess oxygen monitoring in processes


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